

CLAIMS

What is claimed:

1. A method of producing a roof module comprising the steps of:
 - providing an outer shell having a rim;
 - cutting said rim of said outer shell;
 - placing said outer shell in a foaming tool;
 - applying a curable material onto said outer shell;
 - closing said foaming tool such that a seal in said foaming tool presses against said rim of said outer shell inwardly; and
 - curing said curable material to form an inner shell that reaches an edge of cut on said rim of said outer shell.
2. The method according to claim 1, wherein said seal is pressed elastically against said outer shell when said foaming tool is being closed.
3. The method according to claim 2, wherein said seal plastically deforms said outer shell when said foaming tool is being closed.